

WHAT IS CLAIMED IS:

1. A golf club head comprised of a head main body to be integrated with a golf shaft and a surface material to be integrated with the head main body,

5 wherein a groove is provided in at least part of a joining section between said head main body and surface material and joint material composed of fiber reinforced resin material is embedded in the groove.

2. The golf club head according to claim 1 wherein said groove is formed so as to spread in sectional view thereof toward the outer surface of the gold club head.

10 3. The golf club head according to claim 1 or 2 wherein the orientation angle of the reinforced fiber of said joint material intersects a joint border line in said joining section.

4. A manufacturing method of golf club head comprised of a head main body to be integrated with a golf shaft and a surface material to be integrated with the head main body, comprising steps of:

15 providing a groove in at least part of a joining section between said head main body and surface material; disposing the joint material composed of fiber reinforced resin material in said groove; and pressurizing said joint material by a pressurizing means.

20 5. The manufacturing method of golf club head according to claim 4 wherein the step of disposing said joint material is a step of winding said joint material formed in a tape-like configuration.

6. The manufacturing method of golf club head according to claim 4 or 5 wherein said pressurizing means is winding of the wrapping tape.

25 7. A manufacturing method of golf club head comprised of a head main body to be integrated with a golf shaft and a surface material to be integrated with the

head main body, comprising steps of:

providing a groove on an entire outer periphery of a joining section between both said head main body and surface material such that the lateral section spreads toward the outer surface of the golf club head;

- 5 applying heat curing type adhesive agent in the groove;
winding a joint material made of heat curing type fiber reinforced resin material formed in a tape-like configuration on said adhesive agent; and
pressing said joint material.